

# ENOC LUBRICANTS

## Material Safety Data Sheet

### COOLCUT G

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Product code:271001

Issue : 2

Date: 13/01/2013

Invalidates and replaces the issue of: 09/11/2001

#### PRODUCT LABELS

LABELLING (standard or EU)

Not applicable

TRANSPORT LABELLING :

Not applicable

#### 1. Product and company identification

Commercial name: COOLCUT G  
Product application: Soluble cutting oil  
Company name: ENOC International Sales LLC  
Address: Sheikh Rashid Road  
P.O. Box 6442  
DUBAI, UAE  
Emergency number of the company : 00 971 4 3374400  
Fax: 00 971 4 3134616

#### 2. Composition / information on ingredients

Composition Blended with mineral Oil CAS 64742-53-6 at 85% and with composition of additive concentrate.  
Chemical nature: Petroleum-derived severely refined mineral-base product  
in which the polycyclic aromatic hydrocarbons (PCA or PAH) content, measured by IP 346, is above 3%  
Substances contributing to hazards : Sodium sulfonate with long aryl alkyl chain (Xi ; R38) ... max 13 %  
Sodium sulfonate with long-chain aromatic and aliphatic substitution (Xi;R38 - R41) ... max 1 %  
Impurities contributing to hazards: None to our knowledge

#### 3. Hazard identification

- Adverse human health effects : Under normal conditions of use, the pure product (or diluted in the concentration indicated for use) presents no danger of intoxication  
- Environmental effects : Don't dispose of this product into the environment  
- physical and chemical hazards : No specific risk of fire or explosion under normal conditions of use

#### 4. First-aid measures

IN CASE OF SERIOUS MANIFESTATIONS, CALL IN A DOCTOR OR EMERGENCY MEDICAL CARE

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## Route of exposure :

- Inhalation :

Inhalation of heavy concentrations of vapour, fumes or spray, may cause mild irritation of the throat.

Transport the person into fresh air, keep warm and allow to rest
- Contact with the skin :

Immediately remove all soiled or stained clothing

Wash the affected area immediately and repeatedly with soap and water.
- Contact with the eyes :

Keep eyes open and rinse immediately and repeatedly with water for at least 15 minutes
- Ingestion :

Possible risk of vomiting and diarrhoea

Do not induce vomiting to avoid the risk of aspiration into the respiratory tract

Give nothing to drink
- Aspiration :

If the product is believed to have entered the lungs (in case of vomiting, for example), take the person to hospital for immediate care

## 5. Fire-fighting measures

- Flash point: See heading 9
- Fire extinguishers:
- suitable : Foam, carbon dioxide (CO<sub>2</sub>), powder
  - not suitable : do not use water jets (stick jets) for extinguishing fire since they could help to spread the flames.
- Specific hazards: Incomplete combustion and thermolysis produce toxic gases such as CO, CO<sub>2</sub>, various hydrocarbons, aldehydes and soot. These are highly dangerous if inhaled
- However, this potential danger arises only after all the water contained in the product has evaporated due to a fire or accidental spill onto a very hot surface
- Firefighter protection: An insulated breathing apparatus must be worn in confined premises with heavy concentrations of fumes and gases

## 6. Accidental release measures

See also heading 8 and 13

### After spillage / leakage

- on soil

Surfaces on which the product has been spilled may become slippery

Avoid discharge of the material in a stream or a sewer or cause ground contamination.

recovery by physical means

Contain and collect the spilled product with sand or any other inert material.

In the event of a major spill, inform the competent authorities if the situation cannot be brought under control rapidly and efficiently
- on water

If the material has been discharged into a stream or a sewer, inform the authorities

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## 7. Handling and storage

### HANDLING

#### - Technical measures :

##### . prevention of user exposure

Provide adequate ventilation in case of the potential formation of vapour, fumes, mist or spray

Take all measures to reduce the risk of exposure, in particular to used or waste product

Keep away from flammable material; keep away from food and beverages

##### . Prevention of fire and explosion

Empty containers may contain flammable or explosive vapours

There is a fire hazard associated with rags, paper or any other material used to remove spills which become soaked with product

Avoid accumulate of these: they are to be disposed off safely after use

#### - Precautions :

Periodically empty and clean out the containers for the metalworking fluid, because risk generally increases in correlation with product use and degradation

Set up machinery and equipment so as to avoid the risk of accidental spills or splashes onto hot machine parts and electrical contacts (on joint failure, for example)

#### - Safe handling advice :

Avoid contact with strong oxidizing agents

Use only hydrocarbon-resistant containers, joints, pipes etc...

### STORAGE

#### - Technical measures :

Make the necessary arrangements and take all measures to prevent water and ground pollution

#### - Storage conditions :

##### . Suitable

Store at room temperature, protected against contact with water and moisture, and away from any source of ignition

Design the installations and take all steps necessary to avoid the pollution of water and soil.

Keep containers closed when not in use

##### . To be avoided

Do not store exposed to the elements

#### - Incompatible products :

Dangerous reaction with strong oxidizing agents

#### - Packaging materials :

##### . Recommended

Use only hydrocarbon-resistant containers, joints, pipes, etc.

Keep in original container if possible

Otherwise, transfer all indications on the regulatory label to the new container

## 8. Exposure controls / personal protection

### Engineering measures:

Use the product in well-ventilated premises

When working on enclosed place (tanks, reservoirs...), make sure that atmosphere is not suffocating and/or wear recommend equipment

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### - Control parameters:

#### . Occupational exposure limit

. oil mist : 10mg/m3, for 15 minutes

. oil mist : 5mg/m3, for 8 hours

### Personal protective equipment

#### - Hand protection:

Impermeable hydrocarbon-proof gloves

recommended material: nitrile , neoprene

#### - Eye protection:

Goggles, in case of splashing

#### - Skin and body different hand protection:

As required, wear a face mask, hydrocarbon-proof clothing, and safety boots (when handling drums)

Don't wear ring, watch or similar thing which will be able to hold the product and may give rise to some skin diseases

### Industrial hygiene

Avoid prolonged and repeated contact with the skin, especially with used or waste product

Immediately remove all soiled or stained clothing.

If the product comes into contact with the skin, wash the affected area immediately and repeatedly with soap and water

Use no abrasives, solvents or petroleum spirit

Do not use cloths stained with the product to dry hands

Dont put the product-soaked rags in the pockets of working clothes

Do not eat, drink or smoke while handling the product

## 9. Physical and chemical properties

### Appearance:

#### - Physical state:

Clear liquid

#### - Colour:

Brown

### Odour:

Characteristic

### pH:

about 9 (5% in water)

### Flash point:

>= 188°C (ISO 2719)

### Auto-ignition temperature:

> 250°C (ASTM E 659)

This temperature may be significantly lower under particular conditions (oxidation on high surface areas)

### Explosion limits:

Not applicable

### Density:

About 891kg/m3 at 15°C

### Solubility:

#### - in water:

Forms an emulsion

#### - in organic solvents:

Soluble in many common solvents

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- Viscosity: Kinematic viscosity at 40°C: about 34 mm<sup>2</sup>/s

### 10. Stability and reactivity

Stability: The product is stable under normal temperatures of storage, handling and use

Dangerous reactions: Not dangerous reaction known under normal conditions of use, to refer to the technical notice

- Materials to avoid: Avoid contact with strong oxidizing

Dangerous decomposition products: Incomplete combustion and thermolysis produce more or less toxic gases such as CO, CO<sub>2</sub>, various hydrocarbons, aldehydes and soot

The potential danger appears only after evaporation of the water in the product i.e. when fire or after accidental projection of the product on a very hot surface.

### 11. Toxicological information

#### ACUTE TOXICITY/LOCAL EFFECTS

- Inhalation: Risk is improbable under normal conditions of use  
Inhalation of important concentration of vapour or aerosols may cause irritation of the upper respiratory tract.

- Contact with the skin: Risk is improbable under normal conditions of use

- Ingestion: In case of ingestion of small quantities, no important effect observed. in case of ingestion of larger amounts: abdominal pain, diarrhoea, ...

#### SENSITIZATION

To our knowledge, the product dont induce sensitization

#### CHRONIC TOXICITY OR LONG-TERM

#### TOXICITY

- Contact with the skin: Characteristic skin affections (oil blisters) may develop following prolonged and repeated exposure through contact with stained clothing

### 12. Ecological information

#### Mobility:

- Air: there is a slow loss by evaporation.

- Ground: Given its physical and chemical characteristics, the product is generally mobile in the ground

- Water: Forms an emulsion

Persistence and degradability: Experimental data on the finished product are not available

Ecotoxicity: The virgin product is considered to present no danger for land-growing organisms.  
It is considered to present a little danger for aquatic life.  
no information available for used product

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## 13. Disposal considerations

Waste disposal :	Dispose in a safe manner in accordance with local/national regulations If need be, collection by an authorized waste contractor and regeneration or incineration in an approved installation
Used packaging disposal :	Conform to the regulation in effect
Industrial waste number EU :	12.01.09 machining emulsions and solutions free of halogens

## 14. Transport information

UN Number :	unregulated
Road (ADR) / Rail (RID)/ River (ADNR)	Not restricted for transport.
Marine (IMO-IMDG)	Not restricted for transport.
Airline (ICAO / IATA)	Not restricted for transport

## 15. Regulatory information

### EUROPEAN REGULATIONS

- EC labelling	
- Symbol(s)	None
- R Phrase(s)	None
- S Phrase(s)	None

## 16. Other information

This data sheet conforms to standards defined by directive 93/112/EEC

Date of current version: 13/01/2013

Supersedes previous Safety Data Sheet of:

"This Safety Data Sheet serves to complete but not to replace the technical product sheets. The information contained herein is given in good faith and is accurate to the best of our knowledge at the date indicated hereabove.

It is understood by the user that any use of the product for purposes other than those for which it was designed entails potential risk.

The information given herein in no way dispenses the user from knowing and applying all provisions regulating his or her activity. The user bears sole liability for the precautions required when using the product.

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The regulatory texts indicated herein are intended to aid the user to fulfill his obligations. This list is not to be considered complete and exhaustive.  
It is the user's responsibility to ensure that he is subject to no other obligations than those mentioned."

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